



## RECOMMENDATIONS

- Apply only to clean, sound, dry and properly prepared substrates.
- Application and curing times are dependent upon ambient and substrate conditions.
- Minimum ambient and substrate temperatures are 5°C (41°F) at the time of application. However, it is not advisable to apply the material if the temperature is below 10°C (50°F).
- Maximum ambient and substrate temperatures are 35°C (95°F) at the time of application.
- Substrate temperature should be greater than 3°C (5°F) above the dew point.
- Do not apply material if the relative humidity exceeds 85%.
- Dispose of waste materials in accordance with government regulations.
- Clean all equipment immediately after use with scouring pads and acetone. Hardened material will require mechanical means for removal.

## PRECAUTIONS

- The use of safety glasses and impervious gloves is required during application.
- Avoid contact with all liquids as they may cause skin and/or eye irritation. In case of contact, flush the area with copious amounts of water for at least 15 minutes and seek medical attention.
- Wash hands thoroughly with soap and warm water after use.
- Use only with adequate ventilation.

## APPENDIX – ACCELERANTE

The table below shows how much Accelerante to add to each mix of Primer per Metalli, by volume and by weight. Add the Accelerante to the mix after transferring to a clean container.

Temperature Range °C (°F)	Volume of Accelerante mL (fl. oz.)	Weight of Accelerante g (oz.)
5-15 (41-59)	10.0 (0.34)	8.7 (0.31)
15-30 (59-86)	5.0 (0.17)	4.4 (0.15)
>30 (>86)	0	0

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